
TACK TREAT AS 3000**07/2005**

1. PROCESS FLOW CHART

THIS IS FOR TREATMENT OUTSIDE THE FACTORY OR FOR THE TREATMENT IN A SPECIAL AREA

PYLON → CLEANING → AS 3000 → PRECOATING → DRYING → SEND TO SHOEFY →

MEK	3-4m	UNI BOND WB7101/EM9 + 3%	3-5m	ANYTIME
		UNI-DUR WB 7075	55 °C	

PYLON → SEND TO SHOEFY → WB ADHESIVE ----- > DRYING → ATTACHING
UNI-BOND WB
7101 EM9
+ 5% UNI-DUR WB 7075

2. PROCESS FLOW CHART

LATER WE WANT TO INTRODUCE THIS IN LINE THE SHOEFY.

PYLON → CLEANING → TACK TREAT AS 3000 → WB ADHESIVE → DRYING → ATTACHING

MEK	3-4m	+5%		
		UNI DUR WB 7075	3-5m 55 °C	