
TACK TREAT AS 3000**07/2005**

1. PROCESS FLOW CHART

THIS IS FOR TREATMENT OUTSIDE THE FACTORY OR FOR THE TREATMENT IN A SPECIAL AREA

PYLON → CLEANING → AS 3000 → PRECOATING → DRYING → SEND TO SHOEFY →

| | | | | |
|-----|------|--------------------------------|-------|---------|
| MEK | 3-4m | UNI BOND WB7101/EM9 + 3% | 3-5m | ANYTIME |
| | | UNI-DUR WB 7075 | 55 °C | |

PYLON → SEND TO SHOEFY → WB ADHESIVE ----- > DRYING → ATTACHING
UNI-BOND WB
7101 EM9
+ 5% UNI-DUR WB 7075

2. PROCESS FLOW CHART

LATER WE WANT TO INTRODUCE THIS IN LINE THE SHOEFY.

PYLON → CLEANING → TACK TREAT AS 3000 → WB ADHESIVE → DRYING → ATTACHING

| | | | |
|-----|------|--------------------|---------------|
| MEK | 3-4m | +5% | |
| | | UNI DUR WB 7075 | 3-5m 55 °C |