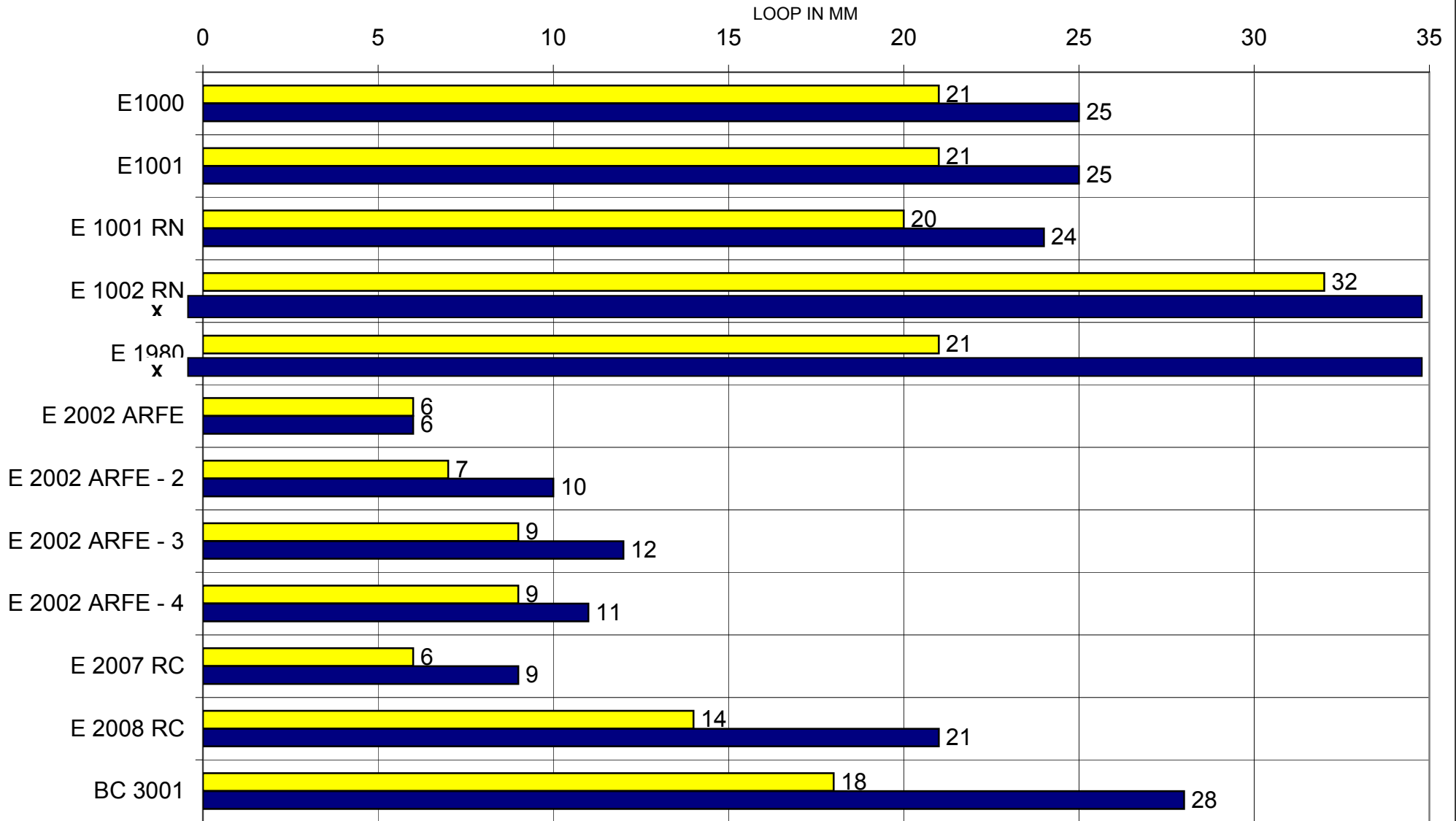


# LOOP TEST



X = OPEN

10 min at 90°C

20 min at 90°C

THE LONGER THE LOOP IN MM THE LOWER THE INITIAL HOTTACK THE SHORTER THE LOOP IN MM THE BETTER THE INITIAL HOTTACK  
 BEST INITAL TACK IS WITH UNI DUR E 2002 ARFE.

**INITIAL HOTTACK TEST  
TESTET AS LOOP**

**DESCRIPTION:**

**A SOLUTION WITH 13 % SOLID CONTENS IN MEK WAS USED FOR TESTING. 5 % OF UNI DUR PRODUCT WAS ADDED AND AFTER 15 MIN THE ADHESIVES WAS APPLIED WITH 2 x COATING INTO THE TESTMATERIAL.**

**THE MATERIAL WAS DRIED FOR 3 MIN AT ROOMTEMPERATUR AND THAN ACTIVATED FOR 10 MIN AT55° C**

**THE PARTS ARE PRESSED TOGETHER AND IMMIEADEATLY TESTED IN A CHAMBER OF 90 ° C.**

**AFTER 10 AND 20 MIN THE LOOP WAS TESTED IN MM.**

**AS TESTMATERIAL RUBBER WITH 2 % TACK 201 PRIMER WAS USED.**

**THE LENGTH WAS 110 MM AND WIDTH 20 MM.**

**THE TEST IDEA IS TO SHOW THE INFLUENCE OF THE DIFFERENT UNI DUR PRODUCTS TO THE INITIAL HOTTACK.**

**THE CONDITIONS OF THIS TEST ARE MUCH TOUGHER THAN IT IS UNDER NORMAL CIRCUMSTANCES. ONLY UNDER THIS EXTREME CONDITIONS THE QUALITY DIFFERENCES ARE VISABLE.**

**IN PRACTISE ALSO THE FOLLOWING CONDITIONS ARE IMPORTANT:**

- INITIAL COLOUR**
- YELLOWING**
- POTLIFE**
- FINAL HEAT RESISTANCE**
- PRICE**